

WE CLAIM:

- 1 1. A compliant apparatus comprising:
2 a tubular structure formed from a tube made of a material having a reversible structural
3 behavior, and
4 at least one compliant mechanism also formed from the tube as part of the tubular
5 structure; wherein
6 the compliant apparatus has no mechanical joints; and wherein
7 the compliant apparatus is capable of being controlled to maneuver reversibly in
8 various motions and degree-of-freedoms without permanent deformation.
- 1 2. The compliant apparatus of claim 1, wherein the cross-section of the tube is
2 characterized as circular, oval, rectangular, square, straight, curvy, angular, or irregular.
- 1 3. The compliant apparatus of claim 1, wherein the reversible structural behavior is
2 characterized as elastic or superelastic.
- 1 4. The compliant apparatus of claim 1, wherein the material is selected from the group
2 consisting of an elastic alloy including stainless steel and titanium alloy, and a superelastic
3 alloy including nitinol, Cu-Al-Ni, Cu-Al, Cu-Zn-Al, Ti-V and Ti-Nb alloy.
- 1 5. The compliant apparatus of claim 1, wherein the compliant mechanism stores strain
2 energy and utilizes the stored energy as a bias force for shape recovery.
- 1 6. The compliant apparatus of claim 1, wherein the compliant mechanism is capable of
2 being actuated by at least one actuators.

- 1 7. The compliant apparatus of claim 6, wherein the at least one actuators are made of
2 Shape Memory Alloys (SMAs) and wherein the SMAs are based on shape memory effects
3 including contraction, rotation, and a combination thereof.
- 1 8. The compliant apparatus of claim 7, wherein the SMAs are configured for
2 manipulating the compliant apparatus and the compliant mechanism.
- 1 9. The compliant apparatus of claim 6, wherein the at least one actuators are
2 characterized as piezoelectric or electro-active polymer actuators.
- 1 10. The compliant apparatus of claim 6, wherein the at least one actuators are
2 characterized as wires connected to an external apparatus and actuated remotely via the
3 external apparatus.
- 1 11. The compliant apparatus of claim 6, wherein the at least one actuators are
2 characterized as Shape Memory Alloy wires or Shape Memory Alloy springs.
- 1 12. A method of fabricating the compliant apparatus of claim 1, comprising:
2 forming the compliant mechanism and the tubular structure out of a tube with laser
3 machining.
- 1 13. The method of claim 12, wherein
2 the laser machining having a laser beam size of about 50 μm or less.
- 1 14. The compliant apparatus of claim 1, further comprising at least one built-in micro
2 structure selected from the group consisting of a welding-enabling structure and a clamping-
3 enabling structure.

1 15. A method of joining the compliant apparatus of claim 14 with at least one actuators,
2 comprising the step of:

3 attaching the at least one actuators to the compliant apparatus via the at least one
4 built-in micro structure.

1 16. The method of claim 15, wherein the at least one built-in micro structure is the
2 welding-enabling structure, the method further comprising the step of:

3 welding the at least one actuators to the welding-enabling structure using a laser.
4

5 17. The method of claim 16, wherein

6 the laser having a laser beam size of about 200 μm or less.

1 18. An ultrasonic imaging system useful for intravascular ultrasound forward imaging
2 applications, the ultrasonic imaging system comprising:

3 a compliant apparatus having no mechanical joints and capable of being manipulated
4 in various motions and degree-of-freedom without permanent deformation, the compliant
5 apparatus comprising:

6 a tubular structure formed from a tube made of a material having a reversible
7 structural behavior; and

8 at least one compliant mechanism integrally formed from the tube;

9 an ultrasound transducer coupled to the compliant apparatus; and

10 at least one actuators attached to the compliant apparatus for manipulating the
11 compliant apparatus and the at least one compliant mechanism.

1 19. The ultrasonic imaging system of claim 18, wherein the reversible structural behavior
2 is characterized as elastic or superelastic.

1 20. The ultrasonic imaging system of claim 18, wherein the material is selected from the
2 group consisting of an elastic alloy including stainless steel and titanium alloy, and a
3 superelastic alloy including nitinol, Cu-Al-Ni, Cu-Al, Cu-Zn-Al, Ti-V and Ti-Nb alloy.

1 21. The ultrasonic imaging system of claim 18, wherein the at least one actuators are made
2 of Shape Memory Alloys (SMAs) and wherein the SMAs are based on shape memory
3 effects including contraction, rotation, and a combination thereof to maximize output
4 displacement of the at least one compliant mechanism.

1 22. The ultrasonic imaging system of claim 18, wherein the at least one actuators are
2 characterized as piezoelectric or electro-active polymer actuators.

1 23. The ultrasonic imaging system of claim 18, wherein the at least one actuators are
2 characterized as wires connected to an external apparatus and actuated remotely via the
3 external apparatus.

1 24. The ultrasonic imaging system of claim 18, further comprising:
2 two additional actuators configured to actuate the compliant apparatus in an
3 orthogonal direction, enabling the compliant apparatus to provide the ultrasound transducer
4 with full three dimensional scanning motions.

1 25. The ultrasonic imaging system of claim 24, wherein the at least one actuators and the
2 two additional actuators are characterized as SMA wires or SMA springs.

1 26. A micromanipulator useful for intravascular applications including imaging and
2 therapy, the micromanipulator comprising:
3 a tubular elastic or superelastic element having no mechanical joints and formed from a
4 tube made of a material having a reversible structural behavior; and

5 at least one actuators for manipulating the tubular elastic or superelastic element.

1 27. The micromanipulator of claim 26, wherein the at least one actuators are selected from
2 the group consisting of Shape Memory Alloy (SMA) actuators, piezoelectric actuators, and
3 electro-active polymer actuators.

1 28. The micromanipulator of claim 27, wherein the at least one actuators are characterized
2 as wires connected to an external apparatus and actuated remotely via the external apparatus.

1 29. A system useful for intravascular applications including imaging and therapy, the
2 system comprising:

3 a micromanipulator having no mechanical joints and characterized as a tubular
4 structure made of an elastic or superelastic material; and

5 a plurality of compliant mechanisms forming an integral part of the micromanipulator,
6 having various configurations, and positioned in various locations of the micromanipulator for
7 enabling intricate motions of the micromanipulator; and

8 at least one actuators coupled to the plurality of compliant mechanisms for effecting
9 the intricate motions of the micromanipulator.

1 30. The system of claim 29, wherein the at least one actuators are selected from the group
2 consisting of Shape Memory Alloy (SMA) actuators, piezoelectric actuators, and electro-
3 active polymer actuators.

1 31. The system of claim 29, wherein the at least one actuators are characterized as wires
2 connected to an external apparatus and actuated remotely via the external apparatus.

- 1 32. The system of claim 29, further comprising:
2 two additional actuators configured to actuate the compliant apparatus in an
3 orthogonal direction, enabling the micromanipulator with full three dimensional steering
4 motions.
- 1 33. The system of claim 29, wherein the at least one actuators and the two additional
2 actuators are characterized as SMA wires or SMA springs.
- 1 34. The system of claim 29, wherein
2 each compliant mechanism is individually controllable via the at least one actuators.
- 1 35. The system of claim 29, wherein
2 the at least one actuators are controlled by a remote electronic circuitry via a user
3 interface.
- 1 36. The system of claim 29, wherein
2 the micromanipulator and the plurality of compliant mechanisms are assembled
3 together subsequent to being respectively formed.
- 1 37. The system of claim 29, further comprising:
2 an ultrasound transducer coupled to the micromanipulator.
- 1 38. The system of claim 29, further comprising:
2 a cooling system coupled to the micromanipulator for regulating temperature thereof.
- 1 39. The system of claim 38, wherein
2 the cooling system comprises a pumping means and biocompatible cooling fluid; and
3 wherein

4 the pumping means provides a constant flow of the cooling fluid to the
5 micromanipulator to prevent the at least one actuators from overheating.